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May 24, 2000

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BOX PATENT APPLICATION

Assistant Commissioner for Patents Washington, D.C. 20231

Application entitled "ANTI-RAPAMYCIN

MONOCLONAL ANTIBODIES" (As Amended)

Our Ref: A-7733

Dear Sir:

This is a request for a Continuation-In-Part Application of pending prior Application No. 08/424,983 filed April 19, 1995, of Eduardo GONZALEZ. John RUSSELL Katherine L. MOLNAR-KIMBER entitled "RAPAMYCIN CONJUGATES AND ANTIBODIES"; which in turn is a Continuation of U.S. Application Serial No. 08/224,205, filed April 14, 1994 (now abandoned); which in turn is a Continuation-In-Part of U.S. Application Serial No. 08/053,030, filed April 23, 1993 (now abandoned).

Attached hereto is the Continuation-In-Part Application including the specification, claims and Abstract. A Preliminary Amendment, Information Disclosure Statement (accompanied by Form PTO-1449) and executed Statement of Availability are being filed simultaneously herewith.

executed Declaration and The Power of Attorney Assignment (accompanied by Form PTO-1595) will be submitted at a later date.

A Petition for Three-month Extension of Time, along with the required fee, is being filed concurrently herewith in Parent Application Serial No. 08/424,983.

Assistant Commissioner for Patents

May 24, 2000 Page 2

The Government filing fee is calculated as follows:

Total claims	8 - 20	=	x	\$18.00	=_	\$.00
Independent claims	2 - 3		v	\$78.00	=	\$.00
			^	\$76.00		
Base Fee						\$690.00
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TOTAL FILING FEE					_	\$690.00
Recordation of Assignment						\$ 0.00
TOTAL FEE						\$690.00

A check for the statutory filing fee, in the amount of \$690.00, is attached hereto.

The Assistant Commissioner is hereby directed and authorized to charge or credit any difference or overpayment to Deposit Account No. 19-4880, and is also hereby authorized to charge any fees under 37 C.F.R. §§ 1.16 and 1.17 and any petitions for extension of time under 37 C.F.R. § 1.136 which may be required during the entire pendency of the application to Deposit Account No. 19-4880. A duplicate copy of this transmittal letter is attached.

Respectfully submitted,

SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC

Attorneys for Applicant

Βv

Registration No. 30,764

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Continuation-In-Part Application

of Serial No.: 08/424,983 Group Art Unit: 1618

Filed: May 24, 2000 Examiner: Ponnaluri, P.

For: ANTI-RAPAMYCIN MONOCLONAL ANTIBODIES (As Amended)

PRELIMINARY AMENDMENT

Assistant Commissioner of Patents Washington, D.C. 20231

Sir:

Prior to examining the above-identified application, please amend the application as follows:

IN THE TITLE:

Please delete the present title of the above-identified application and insert therefor

-- ANTI-RAPAMYCIN MONOCLONAL ANTIBODIES --.

IN THE SPECIFICATION:

Please amend the specification as follows:

Page 1, before line 4 insert

-- CROSS-REFERENCE TO RELATED APPLICATIONS

This is a Continuation-in-part of U.S. Patent Application Serial No. 08/424,983, filed April 19, 1995; which in turn is a Continuation of U.S. Patent Application Serial No. 08/224,205, filed April 14, 1994 (now abandoned); which in turn is a

n interpretation

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Application
                                                             Serial
                                    Patent
                        of
                             U.S.
Continuation-in-part
No. 08/053,030, filed April 23, 1993 (now abandoned). --
     Page 13, line 21, change "Adjuvant)" to -- Adjuvant --;
              line 23, change "Adjuvant) " to -- Adjuvant --;
              line 23, change "Immunolon I" to -- IMMUNOLON I--;
              line 28, change "Triton X-100" to -- TRITON X-100
(polyethylene glycol tert-octylphenyl ether) --.
     Page 14, line 16, change "Immunolon I" to -- IMMUNOLON I --;
              line 20, change "Triton X-100" to -- TRITON X-100--;
              line 23, change "Triton X-100" to -- TRITON X-100--;
              line 25, change "Triton X-100" to -- TRITON X-100--;
and
              line 28, change "Triton X-100" to --TRITON X-100--.
                                           "RAP-42-OVAF<sub>2</sub>#1hc-"
                                                                   to
                       12.
                              change
     Page 15, line
```

line 14, after "methodology." insert -- Hybridoma RAP-42-OVAF₂#1hc was deposited under the terms of the Budapest Treaty at the American Type Culture Collection, 10801 University Boulevard, Manassas, VIRGINIA 20110-2209, USA, on March 10, 1994, and was granted accession number HB 11568. --; and

line 19, change "(Immunolon I)" to --(IMMUNOLON I)--. Page 16, line 23, change "(Immunolon I)" to --(IMMUNOLON I)--.

IN THE CLAIMS:

-- RAP-42-OVAF₂#1hc --;

Please cancel Claims 1-32.

Please add the following new claims:

Claim 33. A monoclonal antibody having binding specificity for a rapamycin, wherein said antibody is obtained using an molecule selected from the comprising a immunogen the rapamycin having a linking group at consisting οf rapamycin having linking group the а 42 position, 31 position, and rapamycin having a linking group at both the 42 position and the 31 position.

Claim 34. The monoclonal antibody of Claim 33, wherein said molecule is a rapamycin having a linking group at the 42 position.

Claim 35. The monoclonal antibody of Claim 34, wherein said molecule is a rapamycin 42-ester with a dicarboxylic acid.

Claim 36. The monoclonal antibody of Claim 35, wherein said dicarboxylic acid is succinic acid.

Claim 37. The monoclonal antibody of Claim 33, wherein said molecule is conjugated to an immunogenic protein selected from the group consisting of keyhole limpet hemocyanin and ovalbumin.

Claim 38. The monoclonal antibody of Claim 33, wherein said immunogen is a rapamycin 42-ester with succinic acid conjugated to ovalbumin.

Claim 39. The monoclonal antibody of Claim 33, wherein said antibody is produced by hybridoma RAP-42-OVAF $_2$ #1hc (ATCC No. 11568).

Claim 40. Hybridoma RAP-42-OVAF2#1hc (ATCC No. 11568). --

REMARKS

Attached hereto for the Examiner's convenience, is a copy of the ATCC deposit receipt for the hybridoma recited in new Claim 40.

Also, submitted herewith is a Statement of Availability with respect to the deposited hybridoma recited in new Claim 40. In the attached Statement of Availability, it is stated that Hybridoma RAP-42-OVAF $_2$ #1hc is the same hybridoma described in Great-Grandparent Application Serial No. 08/053,030, filed April 23, 1993.

Support for new Claims 33-40 can be found, inter alia, in cancelled Claims 1-33, and the examples provided in the specification. Hence new Claims 33-40 do not constitute new matter, and thus entry is requested.

Applicants would like to bring to the Examiner's attention U.S. Patent Application Serial No. 09/072,278, filed May 4, 1998. It is believed that the '278 Application corresponds to European Patent 693132 B1, published January 24, 1996 (cited in the Information Disclosure Statement filed simultaneously herewith), because both are based upon PCT Published Application WO 94/24304 (also cited in the Information Disclosure Statement filed simultaneously herewith).

At least some of the claims presented in this Preliminary Amendment are believed to overlap those of European Patent 693132 B1. Further, the esters and immuno-conjugates disclosed in Example 1a) and b) (the esters) and Example 4 (the corresponding conjugates) of European Patent 693132 B1 are

believed to fall within the scope of at least the generic claims of both the present application and European Patent 693132 B1

The Examiner is requested to note that the numbering system used for rapamycin in the present application and in European e.g., Applicants refer Patent 693132 B1 are different, rapamycin, whereas 42 of 31 and positions Patent 693132 B1 refers to positions 28 and 40, respectively. However, the positions are believed to correspond to each other.

In paragraph 15, on page 7 of the Office Action dated November 24, 1999, in Parent Application Serial No. 08/424,983, the Examiner noted Applicants' claim to priority to Application Serial No. 08/224,205 filed April 14, 1994. However, it was the Examiner's position that Application Serial No. 08/224,205 was abandoned before Parent Application Serial No. 08/424,983 was filed.

The Examiner is requested to note that Applicants filed a Petition to Revive said Application Serial No. 08/224,205 on November 19, 1999, and that said Petition was granted on February 11, 2000. A copy of the Decision granting the Petition Thus, there was co-pendency between said is attached hereto. Application 08/224,205 and No. Serial Application No. 08/424,983. As a result, Applicants are entitled to benefit of the April 14, 1994, filing date of U.S. Application Serial No. 08/224,205.

Moreover, the disclosure of the present application and that of Great-Grandparent Application Serial No. 08/053,030, filed April 23, 1993, are basically the same. Thus, Applicants are also

entitled to benefit of the April 23, 1993, filing date of the Great-Grandparent Application.

In paragraph 25, on page 12 of the above-noted Office Action, the Examiner rejected the claims under 35 U.S.C. § 102(a) or (b) as being anticipated by WO 94/24304.

For the following reasons, Applicants respectfully traverse the Examiner's rejection as if applied to the claims of the present application.

The Examiner is requested to note that WO 94/24304 was published on October 27, 1994. Thus, WO 94/24304 was published after the April 23, 1993, and April 14, 1994, effective filing dates of the present application.

Accordingly, WO 94/24304 is <u>not</u> prior art under 35 U.S.C. § 102(a) or (b).

In paragraphs 26 and 28, on pages 14 and 15, respectively, of the above-noted Office Action, the Examiner rejected the claims under 35 U.S.C. § 102(e) as being anticipated by U.S. Patent 5,504,091 (Molnar-Kimber et al), or, in the alternative, under 35 U.S.C. § 103 as being obvious over Molnar-Kimber et al.

For the following reasons, Applicants respectfully traverse the Examiner's rejections as if applied to the claims of the present application.

The effective filing date of Molnar-Kimber et al under 35 U.S.C. § 102(e) is at best April 23, 1993.

This is <u>not</u> before the April 23, 1993, effective filing date of the present application, as required by 35 U.S.C. § 102(e).

Accordingly, Molnar-Kimber et al is <u>not</u> prior art against the present claims.

The Examiner is invited to contact the undersigned at his Washington telephone number on any questions which might arise.

Respectfully submitted,

Gerdon Ki

Registration No. 30,764

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Date: May 24, 2000

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RAPAMYCIN CONJUGATES AND ANTIBODIES

BACKGROUND OF THE INVENTION

This invention relates to derivatives of rapamycin which are useful as immunogenic molecules for the generation of antibodies specific for rapamycin, for measuring levels of rapamycin or derivatives thereof; for isolating rapamycin binding proteins; and detecting antibodies specific for rapamycin or derivatives thereof.

Rapamycin is a macrocyclic triene antibiotic produced by <u>Streptomyces</u> <u>hygroscopicus</u>, which was found to have antifungal activity, particularly against <u>Candida albicans</u>, both <u>in vitro</u> and <u>in vivo</u> [C. Vezina et al., J. Antibiot. 28, 721 (1975); S.N. Sehgal et al., J. Antibiot. 28, 727 (1975); H. A. Baker et al., J. Antibiot. 31, 539 (1978); U.S. Patent 3,929,992; and U.S. Patent 3,993,749].

Rapamycin alone (U.S. Patent 4,885,171) or in combination with picibanil (U.S. Patent 4,401,653) has been shown to have antitumor activity. R. Martel et al. [Can. J. Physiol. Pharmacol. 55, 48 (1977)] disclosed that rapamycin is effective in the experimental allergic encephalomyelitis model, a model for multiple sclerosis; in the adjuvant arthritis model, a model for rheumatoid arthritis; and effectively inhibited the formation of IgE-like antibodies.

The immunosuppressive effects of rapamycin have been disclosed in FASEB 3, 3411 (1989). Cyclosporin A and FK-506, other macrocyclic molecules, also have been shown to be effective as immunosuppressive agents, therefore useful in preventing transplant rejection [FASEB 3, 3411 (1989); FASEB 3, 5256 (1989); R. Y. Calne et al., Lancet 1183 (1978); and U.S. Patent 5,100,899].

Rapamycin has also been shown to be useful in preventing or treating systemic lupus erythematosus [U.S. Patent 5,078,999], pulmonary inflammation [U.S. Patent 5,080,899], insulin dependent diabetes mellitus [Fifth Int. Conf. Inflamm. Res. Assoc. 121 (Abstract), (1990)], adult T-cell leukemia/lymphoma [European Patent Application 525,960 A1], and smooth muscle cell proliferation and intimal thickening following vascular injury [Morris, R. J. Heart Lung Transplant 11 (pt. 2): 197 (1992)].

Mono- and diacylated derivatives of rapamycin (esterified at the 28 and 43 positions) have been shown to be useful as antifungal agents (U.S. Patent 4,316,885) and used to make water soluble prodrugs of rapamycin (U.S. Patent 4,650,803). Recently, the numbering convention for rapamycin has been changed; therefore

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according to Chemical Abstracts nomenclature, the esters described above would be at the 31- and 42- positions. U.S. Patent 5,100,883 discloses fluorinated esters of rapamycin. U.S. Patent 5,118,677 discloses amide esters of rapamycin. U.S. Patent 5,118,678 discloses carbamates of rapamycin. U.S. Patent 5,130, 307 discloses aminoesters of rapamycin. U.S. Patent 5,177,203 discloses sulfonates and sulfamates of rapamycin. U.S. Patent 5,194,447 discloses sulfonylcarbamates of rapamycin. PCT Publication WO 92/05179 discloses carboxylic acid esters of rapamycin.

Yatscoff has reported that rapamycin levels can be quantitated using HPLC method with a sensitivity of 1 ng/ml [Ther. Drug Monitoring 14: 138 (1992)] This method is time consuming and each sample must be assayed individually.

Immunoassays have been developed for numerous proteins as well as various drugs including cyclosporin A [Morris, R.G., Ther. Drug Monitoring 14: 226-(1992)], and FK506 [Tamura, Transplant Proc. 19: 23 (1987); Cadoff, Transplant Proc. 22: 50 (1990)]. Numerous types of immunoassays, that have been developed to measure proteins or compounds, have been based on competitive inhibition, dual antibodies, receptor-antibody interactions, antigen capture, dipstick, antibody or receptor trapping, or on affinity chromatography. Affinity columns with rapamycin have been reported in which a rapamycin analog was covalently attached to a matrix [Fretz J. Am. Chem. Soc. 113: 1409 (1991)]. These columns have been used to isolate rapamycin binding proteins.

DESCRIPTION OF THE INVENTION

This invention provides a rapamycin conjugate of formula I, having the structure

wherein ${\rm R}^1$ and ${\rm R}^2$ are each, independently, hydrogen or -(${\rm R}^3$ -L-R⁴)_a-; L is a linking group;

5 R³ is selected from the group consisting of carbonyl, -S(O)-, -S(O)₂, -P(O)₂-, -P(O)(CH₃)-, -C(S)-, and $-CH_2C(O)$ -;

 $\ensuremath{R^4}$ is a selected from the group consisting of carbonyl, -NH- , -S- , -CH2- , and -O- ;

a = 1 - 5;

x = 0 - 1;

10 y = 0 - 1;

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z is from about 1 to about 120;

and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof with the proviso that R¹ and R² are both not hydrogen; and further provided that when a is greater than 1, each L group can be the same or different; and still further provided that x is 0 if R¹ is hydrogen and y is 0 if R² is hydrogen, and if x and y are both 1, the Carrier moiety is the same in both cases.

The linking group, L, is any moiety that contains the group R³ on one end and R⁴ on other end, therefore enabling the linking group to be connected to the 42- and/or 31-hydroxyl groups of rapamycin on one end and connected to another linking group or the immunogenic carrier material, detector material, or matrix on the other end. When a is greater than 1, each L group can be the same or different. In such cases, the

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first L group is designated as L¹, the second L group designated as L² and so on. The rapamycin conjugates of the present invention may be prepared in such ways as to encompass a wide range of linking groups (L) and terminal functional groups R⁴. For example, L may be linear or branched alkylenes comprising from 1 to as many as 15, more usually 10 or less, and normally less than 6 carbon atoms (i.e., methylene, ethylene, n-propylene, iso-propylene, n-butylene, and so forth). In addition, such alkylenes can contain other substituent groups such as cyano, amino (including substituted amino), acylamino, halogen, thiol, hydroxyl, carbonyl groups, carboxyl (including substituted carboxyls such as esters, amides, and substituted amides). The linking group L can also contain or consist of substituted or unsubstituted aryl, aralkyl, or heteroaryl groups (e.g., phenylene, phenethylene, and so forth). Additionally, such linkages can contain one or more heteroatoms selected from nitrogen, sulfur and oxygen in the form of ether, ester, amido, amino, thio ether, amidino, sulfone, or sulfoxide. Also, such linkages can include unsaturated groupings such as olefinic or acetylenic bonds, disulfide, imino, or oximino groups. Preferably L will be a chain, usually aliphatic comprising between 1 and about 20 atoms, more usually between 1 and 10, excluding hydrogen, of which between 0 and 5 are heteroatoms preferrably selected from nitrogen, oxygen, and sulfur. Therefore, the choice of linking group L is not critical to the present invention and may be selected by one of ordinary skill taking normal precautions to assure that stable compounds are produced.

A preferred embodiment of this invention provides a conjugate of formula II, having the structure

R¹ and R² are each, independently, hydrogen or -R³-L-R⁴-;

L is $-A-(CR^5R^6)_b[B-(CR^7R^8)_d]_{e^-}$

A is -CH₂- or -NR⁹-;

B is -O- , -NR 9 - , -S- , -S(O)- , or -S(O)₂- ;

 R^3 is selected from the group consisting of carbonyl, -S(O)- , -S(O)_2 , -P(O)_2- , -P(O)(CH_3)-, -C(S)- , and -CH_2C(O)- ;

R⁴ is selected from the group consisting of carbonyl, -NH-, -S-, -CH₂-, and -O-;

10 R⁵, R⁶, R⁷, and R⁸ are each, independently, hydrogen, alkyl of 1-6 carbon atoms, alkenyl of 2-7 carbon atoms, alkynyl of 2-7 carbon atoms, halo, hydroxy, trifluoromethyl, arylalkyl of 7-10 carbon atoms, aminoalkyl of 1-6 carbon atoms, hydroxyalkyl of 1-4 carbon atoms, alkoxy of 1-6 carbon atoms, carbalkoxy of 2-7 carbon atoms, cyano, amino, -CO₂H, or phenyl which is optionally mono-, di-, or tri-substituted with a substituent selected from alkyl of 1-6 carbon atoms, alkoxy of 1-6 carbon atoms, hydroxy, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, or -CO₂H;

R⁹ is hydrogen, alkyl of 1-6 carbon atoms, or aralkyl of 7-10 carbon atoms;

b = 0-10;

d = 0-10;

e = 0-2;

x = 0 - 1;

y = 0 - 1;

z is from about 1 to about 120;

and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof with the proviso that R¹ and R² are both not hydrogen; and further provided that when b is greater than 1, each of the CR⁵R⁶ groups can be the same or different, and when d is greater than 1, each of the CR⁷R⁸ groups can be the same or different; and still further provided that x is 0 if R¹ is hydrogen and y is 0 if R² is hydrogen, and if x and y are both 1, the Carrier moiety is the same in both cases.

A second preferred embodiment of this invention provides a conjugate of formula III, having the structure

15 R¹ and R² are each, independently, hydrogen or -(R³-L¹-R⁴)_f-(R¹⁰-L²-R¹¹)_g-Carrier; L¹ is -(CH₂)_h-CHR¹²-(CH₂)_j-; L² is -(CH₂)_k-D-(CH₂)_m-E-;

D is -CH
$$_2$$
- , -S-S- , or S-S-

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E is -CH<sub>2</sub>- or -C-
NH_2+Cl
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 R^3 and R^{10} are each, independently, selected from the group consisting of carbonyl, -S(O)- , $-S(O)_2$, $-P(O)_2$ - , $-P(O)(CH_3)$ -, -C(S)- , and $-CH_2C(O)$ - ;

R⁴ and R¹¹ are each, independently, selected from the group consisting of carbonyl, -NH-, -S-, -CH₂-, and -O-;

R¹² is hydrogen, alkyl of 1-6 carbon atoms, arylalkyl of 7-10 carbon atoms, alkenyl of 2-7 carbon atoms, alkynyl of 2-7 carbon atoms, -(CH₂)_nCO₂R¹³, -(CH₂)_pNR¹⁴R¹⁵, carbamylalkyl of 2-3 carbon atoms, aminoalkyl of 1-4 carbon atoms, hydroxyalkyl of 1-4 carbon atoms, guanylalkyl of 2-4 carbon atoms, mercaptoalkyl of 1-4 carbon atoms, alkylthioalkyl of 2-6 carbon atoms, indolylmethyl, hydroxyphenylmethyl, imidazoylmethyl, halo, trifluoromethyl, or phenyl which is optionally mono-, di-, or tri-substituted with a substituent selected from alkyl of 1-6 carbon atoms, alkoxy of 1-6 carbon atoms, hydroxy, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, or -CO₂H;

 R^{14} , and R^{15} are each, independently, hydrogen, alkyl of 1-6 carbon atoms, or arylalkyl of 7-10 carbon atoms;

R¹³ is hydrogen, alkyl of 1-6 carbon atoms, arylalkyl of 7-10 carbon atoms, alkenyl of 2-7 carbon atoms, alkynyl of 2-7 carbon atoms, or phenyl which is optionally mono-, di-, or tri-substituted with a substituent selected from alkyl of 1-6 carbon atoms, alkoxy of 1-6 carbon atoms, hydroxy, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, or -CO₂H;

f = 0-3;g = 0-1;

25 j = 0-10;

k = 0-10;

m = 0-10;

n = 0-6;

p = 0-6;

30 x = 0 - 1;

y = 0 - 1;

z is from about 1 to about 120;

and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof with the proviso that R¹ and R² are both not hydrogen; and further provided that f and g are both not 0 and when f is greater than 1, each of

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the $-(R^3-L^1-R^4)$ - moieties can be the same or different; and still further provided that x is 0 if R^1 is hydrogen and y is 0 if R^2 is hydrogen, and if x and y are both 1, the Carrier moiety is the same in both cases.

This invention also provides a conjugate of formula IV, having the structure

wherein R^1 is $-OCH_2(CH_2)_qR^{4}$;

 R^4 is selected from the group consisting of carbonyl, -NH- , -S- , -CH₂- , and -O- ; q=0 - 6;

z is from about 1 to about 120;

and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof.

The immunogenic carrier material can be selected from any of those conventionally known. In most cases, the carrier will be a protein or polypeptide, although other materials such as carbohydrates, polysaccharides, lipopolysaccharides, nucleic acids and the like of sufficient size and immunogenicity can likewise be used. For the most part, immunogenic proteins and polypeptides will have molecular weights between 5,000 and 10,000,000, preferably greater than 15,000 and more usually greater than 40,000. Generally, proteins taken from one animal species will be immunogenic when introduced into the blood stream of another species. Particularly useful proteins are those such as albumins, globulins, enzymes, hemocyanins, glutelins or proteins having significant non-proteinaceous constituents, e.g., glycoproteins, and the like. Further reference for the state-of-the-art concerning conventional

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immunogenic carrier materials and techniques for coupling haptens thereto may be had to the following: Parker, Radioimmunoassay of Biologically Active Compounds, Prentice-Hall (Englewood Cliffs, N.J., USA, 1976), Butler, J. Immunol. Meth. 7:1-24 (1975) and Pharmacol. Rev. 29(2):103-163 (1978); Weinryb and Shroff, Drug Metab. Rev. 10:P271-283 (1975); Broughton and Strong, Clin. Chem. 22:726-732 (1976); and Playfair et al., Br. Med. Bull. 30:24-31 (1974). Preferred immunogenic carrier materials for use in the present invention are ovalbumin and keyhole limpet hemocyanin. Particularly preferred for use in the present invention is ovalbumin. The detector carrier material can be a rapamycin-linking moiety conjugated to an enzyme such as horseradish peroxidase, alkaline phosphatase, luciferase, a fluorescent moiety such as fluorescein, Texas Red, or rhodamine, a chemiluminescent moiety, and the like. The solid matrix carrier material can be resin beads, an ELISA plate, glass beads as commonly used in a radioimmunoassay, plastic beads, solid matrix material typically used in a dipstick-type assay. When rapamycin is conjugated to a solid matrix, the resulting conjugate can be used in a dipstick assay, as described in this disclosure, for the affinity purification of antibodies, or for isolating rapamycin binding proteins.

It should be noted that as used in the formulae above describing the specific rapamycin conjugates, z represents the number of rapamycin conjugated to the carrier material. The value z is sometimes referred to as the epitopic density of the immunogen, detector, or solid matrix and in the usual situation will be on the average from about 1 to about 120 and more typically from 1 to 50. The densities, however, may vary greatly depending on the particular carrier material used.

When any of the compounds of this invention contain an aryl or arylalkyl moiety, it is preferred that the aryl portion is a phenyl, naphthyl, pyridyl, quinolyl, isoquinolyl, quinoxalyl, thienyl, thionaphthyl, furyl, benzofuryl, benzodioxyl, benzoxazolyl, benzoisoxazolyl, or benzodioxolyl group that may be optionally mono, di-, or tri- substituted with a group selected from alkyl of 1-6 carbon atoms, arylalkyl of 7-10 carbon atoms, alkoxy of 1-6 carbon atoms, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, dialkylamino of 1-6 carbon atoms per alkyl group, alkylthio of 1-6 carbon atoms, -SO₃H, -PO₃H, and -CO₂H. It is more preferred that the aryl moiety is a phenyl group that is optionally mono-, di-, or trisubstituted with a group selected from alkyl of 1-6 carbon atoms, arylalkyl of 7-10 carbon atoms, alkoxy of 1-6 carbon atoms, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, dialkylamino of 1-6 carbon atoms per alkyl group, alkylthio of 1-6 carbon atoms, -SO₃H, -PO₃H, and -CO₂H.

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The salts are those derived from such inorganic cations such as sodium, potassium, and the like; organic bases such as: mono-, di-, and trialkyl amines of 1-6 carbon atoms, per alkyl group and mono-, di-, and trihydroxyalkyl amines of 1-6 carbon atoms per alkyl group, and the like; and organic and inorganic acids as: acetic, lactic, citric, tartaric, succinic, maleic, malonic, gluconic, hydrochloric, hydrobromic, phosphoric, nitric, sulfuric, methanesulfonic, and similarly known acceptable acids.

The compounds of this invention can be prepared by reacting the 42- and/or 31hydroxyl groups of rapamycin with a suitable electrophilic reagent that will serve as the linker moiety. The following patents exemplify the preparation of the 42- and/or 31derivatives of rapamycin that can be used as linking groups for the preparation of the compounds of this invention. The preparation of fluorinated esters of rapamycin is described in U.S. Patent 5,100,883. The preparation of amide esters is disclosed in 5,118,677. The preparation of carbamates of rapamycin is disclosed in U.S. Patent 5,118,678. The preparation of aminoesters of rapamycin is described in U.S. Patent 5,130,307. The preparation of sulfonates and sulfamates of rapamycin are described in U.S. Patent 5,177,203. The preparation of sulfonylcarbamates of rapamycin are described in U.S. Patent 5,194,447. The disclosures of the above cited U.S. Patents are hereby incorporated by reference. From these patents, it can be seen that reactive electrophiles such as isocyanates, used in the preparation of carbamates, or sulfonyl chlorides, used in the preparation of sulfonates, can be reacted with the hydroxyl groups of rapamycin without the need for an activating agent. For the esterification of the rapamycin hydroxyl groups with a carboxylic acid, activation is usually required through the use of a coupling reagent such as DCC, or a water soluble analog thereof, such as dimethylaminopropyl)-3-ethyl carbodiimide (DAEC). Representative examples of the preparation of rapamycin-linking group moieties are provided as examples below. The preparation of ether derivatives of rapamycin can be accomplished using the methodology disclosed in Example 18.

For the compounds of this invention in which the linker group is attached to the 42- or the 31,42-hydroxyls, the electrophile (or activated electrophile) is reacted with rapamycin to typically provide a mixture of the 42- and 31,42-derivatized rapamycin that can be separated by chromatography. For the compounds of this invention in which the linker group is attached to the 31-hydroxyl of rapamycin, the 42-hydroxyl group must be protected with a suitable protecting group, such as with a tert-butyldimethyl silyl group. The 31-hydroxyl can then be reacted with a suitable

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Hand Malley Hall Hall 25 electrophile to provide the derivatized rapamycin, followed by deprotection of the 42hydroxyl group. The preparation of 42-O-silyl ethers of rapamycin and subsequent deprotection is described in U.S. Patent 5,120,842, which is hereby incorporated by reference. Preparation of compounds containing different linkers at the 31- and 42positions can be accomplished by first preparing the 42-derivatized compound and then using a different linker to derivatize the 31-position. The preparation of the 27-oxime linking groups can be accomplished using the methodology disclosed in U.S. Patent 5,023,264, which is hereby incorporated by reference; and as described in Example 21.

The linker group attached to rapamycin can be coupled to a second linker group using standard methodology described in the peptide literature; typically by activating the electrophilic moiety, with DCC type coupling reagent, or with Nhydroxysuccinimide, or as an activated ester or anhydride. The activated electrophilic end of one linking moiety can then be reacted with the nucleophilic end of the other linker moiety.

The coupling of the rapamycin linking group moiety to the immunogenic carrier can be accomplished under standard literature conditions. In general, for reaction with a nucleophilic group on the immunogenic carrier material, an electrophilic moiety, such as a carboxylic acid, on the linking group is activated with a suitable activating agent such as N-hydroxysuccinimide, and then reacted with the nucleophilic moiety on the immunogenic carrier material. Examples 2 and 3 specifically exemplify this technique. Similar methodology is employed for the coupling of a nucleophilic moiety on the linking group to an electrophilic moiety on the immunogenic carrier material. In such cases, the electrophilic moiety on the immunogenic carrier material is activated as described above, and then reacted with the nucleophilic end of the linking group.

The reagents used to prepare the compounds of the invention are commercially available or can be prepared by methods that are disclosed in the literature.

This invention also covers analogous conjugates of other rapamycins such as, but not limited to, 29-demethoxyrapamycin, [U.S. Patent 4,375,464, 32demethoxyrapamycin under C.A. nomenclature]; rapamycin derivatives in which the double bonds in the 1-, 3-, and/or 5-positions have been reduced [U.S. Patent 5,023,262]; 42-oxorapamycin [U.S. Patent 5,023,262]; 27-oximes of rapamycin [U.S. Patent 5,023,264]; 27-hydrazones of rapamycin [U.S. Patent 5,120,726]; 29-desmethylrapamycin [U.S. Patent 5,093,339, 32-desmethylrapamycin under C.A. nomenclature]; 7,29-bisdesmethylrapamycin [U.S. Patent 5,093,338, 7,32desmethylrapamycin under C.A. nomenclature]; and 15-hydroxy- and 15,27-

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bishydroxy- rapamycin [U.S. Patent 5,102,876]. The disclosures in the above cited U.S. Patents are hereby incorporated by reference. Also covered are conjugates of the rapamycin 1,3-Diels Alder adduct with diethyl azidodicarboxylate and rapamycin 1,3-Diels Alder adduct with phenyltriazoline dione. The preparation of these compounds is described in Examples 14 and 15.

The compounds of this invention are rapamycin immunogen, detector, and matrix bound conjugates that are useful for the generation and detection of antibodies specific for rapamycin and derivatives thereof, for measuring levels of rapamycin or a derivative thereof in biological or laboratory fluids, and for isolating rapamycin binding proteins. Rapamycin derivatives as defined here are compounds containing a rapamycin nucleus in which one or more of the hydroxyl groups has been esterified into a carboxylic ester, a carbamate, a sulfonate ester, an amide, or the like, or one or more of the ketones has been reduced to a hydroxyl group, or one or more of the double bonds has been reduced, or one ketones has been converted to an oxime or a hydrazone. Other rapamycin derivatives for which the compounds of this invention can be used for measuring levels of or generating antibodies to will be apparent to one skilled in the art based on this disclosure.

Antibodies specific for rapamycin using the rapamycin immunogen conjugates of this invention may be generated by standard techniques that are known in the art. Typically, a host animal is inoculated at one or more sites with the immunogen conjugate, either alone or in combination with an adjuvant. The typical host mammals include, but are not limited to, mice, goats, rabbits, guinea pigs, sheep, or horses: Subsequent injections can be made until a sufficient titer of antibodies are produced. The antibodies generated from the rapamycin immunogen conjugates of this invention can be used in numerous immunoassays, for determining rapamycin levels, in ELISAs, radioimmunoassays, in chemiluminesence immunoassays, and in fluorescent immunoassays. Although many variations of the immunoassay can be used (antigen capture, antibody capture, competitive inhibition, or two antibody immunoassay), a basic competitive inhibition immunoassay can be performed as follows: Antibody specific for the ligand is usually bound to a matrix. A solution is applied to decrease nonspecific binding of the ligand to the matrix. After rinsing the excess away, the antibody coupled matrix may be treated in some cases so it can be stored. In a competitive inhibition assay, the ligand standard curve is made and added with the rapamycin detector conjugate to compete for binding to the rapamycin-specific antibody. If necessary, the excess is removed. The detector molecule is detected by

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the standard methods used by one skilled in the art. Different formats can be used, which include but are not limited to, dipstick assays, FPIA, EMIT, ELISA, VISTA, RIA, and MEIA. Detector conjugates of the present invention can be prepared to use in the above assays. For example, the detector conjugates can be Carrier material with labeled fluorescent, chemiluminescent, or enzymatic moieties.

This invention also provides for the use of the rapamycin immunogen conjugates or rapamycin specific antibodies in a test kit that can be commercially marketed. The test kit may be used for measuring levels of rapamycin in biological or laboratory fluids. Test kit components may include rapamycin antibodies, antisera, or rapamycin carrier conjugates. The conjugates or antibodies may be bound to a solid matrix, and rapamycin derivatives or antibodies may be radiolabeled if the assay so requires. Standard concentrations of rapamycin can be included so that a standard concentration curve can be generated. Suitable containers, microtiter plates, solid supports, test tubes, trays, can also be included in any such kit. Many variations of reagents can be included in the kit depending on the type of assay used.

The following is illustrative of the use of a rapamycin immunogen conjugate of this invention to generate rapamycin specific antibodies and detect them using an ELISA format immunoassay. Five mice were immunized with 50 µg rapamycin 31,42-diester with glutaric acid conjugate with keyhole limpet hemocyanin in Complete Freund's Adjuvant) intrasplenically and after about one month were boosted with 50 µg of rapamycin 31,42-diester with glutaric acid conjugate with keyhole limpet hemocyanin in incomplete Freund's Adjuvant) into the footpads. Microtiter plates (Immunolon I) were coated overnight with 100 μ l of goat anti-mouse antibody (10 μ g/ml in 10 mM potassium phosphate buffer, pH 7.2) at 4° C. The plates were flicked and blocked with 100 µl of 1% bovine sera albumin in phosphate buffered saline overnight at 4° C. After flicking and washing the plates thrice with 10 mM phosphate buffer, pH 7.05, 30 mM NaCl, 0.02% Triton X-100, and 0.004% thimerosal wash buffer, 100 μl of each mouse sera diluted with phosphate buffer solution was added to a well and incubated at room temperature for overnight. After flicking and washing the plates thrice with wash buffer, rapamycin 31,42-diester with glutaric acid conjugate with horseradish peroxidase (compound of Example 10 (100 µl, 0.5 ng/ml) was added and incubated for 1 hour at room temperature in the dark. After flicking and washing the plates thrice with wash buffer, tetramethyl benzidine (TMB) substrate with H2O2 was added and the plates were incubated covered for 30 min. at room temperature in the dark. The optical density was read on a spectrophotometer at 450 nm. As shown in Table I, five of the five mice had antibodies reactive for rapamycin 31,42-diester with glutaric acid conjugate with horseradish peroxidase (compound of Example 10).

TABLE I

MOUSE#	DILUTIONa	O.D.
6902	1/300	0.199
6903	1/100	0.231
6904	1/500	0.412
6905	1/100	0.121
6906	1/300	0.321
background		0.076

a Dilution of mouse sera in PBS

The results in Table 1 show that mouse 6904 produced the most antibodies to the compound of Example 10. Hybridomas were generated using standard methodology. Following a splenectomy of a mouse immunized and boosted 3 times with the compound of Example 4, spleen cells were fused to SP20 cells to produce hybridomas. The hybridomas were evaluated for the production of rapamycin specific antibodies using an ELISA assay as briefly described below.

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Microtiter plates (Immunolon I) were coated overnight with 100 μ l of goat antimouse antibody (10 μ g/ml in 10mM potassium phosphate buffer, pH 7.2) at 4° C. The plates were flicked and blocked with 100 μ l of 1% bovine sera albumin in phosphate buffered saline (PBS) overnight at 4° C. After flicking and washing the plates thrice with 0.2x PBS containing 0.02% Triton X-100 and 0.004% thimerosal, 100 μ l of each hybridoma supernatant was added to a well and incubated at room temperature for overnight. After flicking and washing the plates thrice with 0.2x PBS containing 0.02% Triton X-100 and 0.004% thimerosal, the compound of Example 22 (100 μ l, 0.17 μ M) was added and incubated for 1 hour at 4° C. After flicking and washing the plates thrice with 0.2x PBS containing 0.02% Triton X-100 and 0.004% thimerosal, strepavidin or avidin conjugated to horseradish peroxidase (100 μ l, 0.2 μ g/ml) was added and incubated at room temperature for 1 hour in the dark. After flicking and washing the plates thrice with 0.2x PBS containing 0.02% Triton X-100 and 0.004% thimerosal, TMB substrate and H₂O₂ was added and the plates were incubated covered

for 30 min. at room temperature in the dark. The optical density was read on a spectrophotometer at 450 nm. An optical density reading of 0.25 - 3 indicates specific antibody binding. The results in Table 2 show that the hybridoma from well P4G1 is positive for binding to the compound of Example 22, and is therefore specific for rapamycin.

TABLE 2
Screening for Rapamycin Specific Monoclonal Antibodies

WELL	OPTICAL DENSITY		
P3H4	0.120		
P3H5	0.105		
P4G1	1.940		

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The hybridoma cell line in P4G1 was cloned by limiting dilution and is designated as hybridoma cell line, RAP-42-OVAF₂#1hc-. The rapamycin-specific antibody, designated as RAP-42-OVAF₂#1MoAb, was isolated and purified using conventional methodology.

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The compounds of Examples 12 and 13 can be used in an assay for the detection of polyclonal antibodies and monoclonal antibodies specific for rapamycin as described below.

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Microtiter plates (Immunolon I) were coated overnight with 100 μl of goat antimouse antibody (10 μg/ml in 10mM potassium phosphate buffer, pH 7.2) at 4° C. The plates were flicked and blocked with 100 μl of 1% bovine sera albumin in phosphate buffered saline overnight at 4° C. After flicking and washing the plates thrice with wash buffer, 100 μl of rabbit sera diluted 1:5 in phosphate buffered saline was added to a well and incubated at room temperature for overnight. After flicking and washing the plates thrice with wash buffer, rapamycin 42-ester with 3-[3-(4-imino-butylthio)succinimidyl]phenacylglycine conjugate with horseradish peroxidase (compound of Example 12) (100 μl, 0.5 ng/ml) or rapamycin 42 ester with (N-(3-carboxyphenyl)-3-thiosuccinimidyl)glycine conjugate with horseradish peroxidase (compound of Example 13) (100 μl, 0.5 ng/ml) was added and incubated for 1 hour at room temperature in the dark. After flicking and washing the plates thrice with wash buffer, TMB substrate with H₂O₂ was added and the plates were incubated covered for

 $30\,$ min. at room temperature in the dark. The optical density was read on a spectrophotometer at $450\,$ nm. The results are shown in Table III.

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TABLE 3

Comparison of Anti-rapamycin Antibody Levels in Rabbits Immunized with the Compound of Example 3 vs. Naive Rabbits Using a Capture ELISA Assay

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	Prebleed	ΔA450 (3rd Bleed-Prebleed)				
Rabbit No.	Example 10	Example 10	Example 12	Example 13		
81	0.119	0.713	0.217	0.114		
89	0.136	0.037	0.026	0.020		

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The data in Table 3 show that the compounds of Examples 12 and 13 can be used to detect antibodies specific for rapamycin in an a mammal, as seen in rabbit number 81.

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The following is an example of the measurement of rapamycin concentrations · using a competitive inhibition assay for rapamycin with an ELISA format using an antibody specific for rapamycin. Microtiter plates (Immunolon I) were coated overnight with 100 µl of goat anti-mouse antibody (10 µg/ml in 10 mM potassium phosphate buffer, pH 7.2) at 4° C. The plates were flicked and blocked with 100 µl of 1% bovine sera albumin in phosphate buffered saline overnight at 4° C. After flicking and washing the plates thrice with wash buffer, the rapamycin specific antibody described above (100 µl of 1µg/ml) was added to each well and incubated at room temperature for 1-4 hour. After flicking and washing the plates thrice with wash buffer, rapamycin 31,42-bis(hemiglutarate) conjugate with horseradish peroxidase (100 μl, 0.5 ng/ml) was added and incubated for 1 hour at room temperature in the dark. After flicking and washing the plates thrice with wash buffer, TMB substrate was added and the plates were incubated covered for 5 min at room temperature in the dark. The optical density was read on a spectrophotometer at 450 nm. Results of the competition between rapamycin and rapamycin 31,42-diester with glutaric acid conjugate with horseradish peroxidase binding to mouse sera are shown in Table 4. From these results, a standard curve can be constructed and the concentration of rapamycin in a sample can be determined.

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- 17 -TABLE 4

Free RAPAMYCIN	OPTICAL DENSITY x1000			% Inhibition
<u></u>	1_	2	Avg	
$10 \mu M$	158	158	158	74.1
5	182	194	188	69.2
0.5	304	322	313	48.6
0.05	494	501	498	18.4
0.005	528	546	537	11.9
0.0005	601	611	606	0.6
0	583	636	610	

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The compound of Example 11 (rapamycin 42-ester with N-[9H-fluoren-9ylmethoxy)carbonyl]glycine) can be deprotected by the procedure used in Example 12 (to give rapamycin 42-ester with glycine) and conjugated to a solid matrix. It can bind rapamycin specific antibodies as used in some dipstick immunoassay methods or to isolate rapamycin binding proteins. The following example illustrates that 803 resonance units (RU) of the compound of Example 11 can be immobilized on a solid matrix using the BIAcore's standard protocol based on EDC and NHS used in a BIAcore. This matrix bound 1401 RU units of rapamycin specific antibody. The kinetics of association and dissociation were determined for each concentration of antibody tested (0.625, 1.25, 2.5, 5.0, 10.0 ug/ml). These data show that the compound of Example 11, even when bound to a matrix was accessible to binding by a rapamycin-specific antibody and the interaction could be characterized. Similar procedures can be used to bind a rapamycin-binding protein to deprotected rapamycin 42-ester with N-[9H-fluoren-9-ylmethoxy)carbonyl]glycine conjugated matrix. This matrix can also be used for the isolation of novel binding proteins, as practiced by one Deprotected rapamycin 42-ester with N-[9H-fluoren-9skilled in the art. ylmethoxy)carbonyl]glycine can be used to isolate binding proteins of rapamycin-FKBP complex by one of the following methods. In one approach, tissue or cell lysates containing the appropriate protease inhibitors are incubated with FKBP which has been incubated with a deprotected-rapamycin 42-ester with N-[9H-fluoren-9ylmethoxy)carbonyl]glycine conjugated matrix for a sufficient time to allow binding. Various buffers are used to rinse the proteins which are nonspecifically bound.

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Proteins are released by the addition of additional buffers which disrupt the bond between the rapamycin nucleus-FKBP and the binding proteins.

The following examples represent the preparation of representative compounds of this invention.

Example 1

Rapamycin 42-ester with succinic acid

1.1 g (11mmol) of succinic anhydride and 400 mg of dimethylaminopyridine (DMAP) were added to a stirring solution of 5g (5.5mmol) of rapamycin and 880 μl of pyridine in 15 ml of methylene chloride. The reaction mixture was stirred for 2 days at room temperature, diluted with methylene chloride and washed with three 50 ml portions of 1N HCl. The organic layer was then dried over Na₂SO₄ and concentrated in vacuo affording crude product. Pure material was obtained by reverse phase HPLC with 55% acetonitrile/water as eluant affording 1g (18%) of the title compound. Spectral data follows: ¹H NMR (CDCl₃, 300 MHz) 4.650 (m, 1H, H₂COC=O), 4.168 (d, 1H, H₂COH), 2.795 (s, 4H, OC=OCH₂CH₂C=O).

Example 2

Rapamycin 42-ester with (N-hydroxysuccinimide(hemisuccinate))

21 mg (0.098 mmol) of DCC and 12 mg (0.098 mmol) of N-hydroxysuccinimide were added to a stirring solution of 100 mg of rapamycin 42-ester with succinic acid in 3 ml ethyl acetate. The reaction mixture was stirred overnight atroom temperature, filtered, and concentrated in vacuo affording crude product. Pure material was obtained by reverse phase HPLC with 80% acetonitrile/water as eluant affording 75 mg (69%) of the title compound. Spectral data follows: ¹H NMR (CDCl₃, 300 MHz) 4.650 (m, 1H, H₂COC=O), 4.168 (d, 1H, H₂COH), 2.951 (m, 2H, OC=OCH₂), 2.795 (m, 4H, OC=OCH₂CH₂C=O), 2.705 (m, 2H, OC=OCH₂); MS (neg.ion FAB) 1110 (M⁻), 1056, 1012, 913, 148 (100).

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Example 3

Rapamycin 42-ester with succinic acid conjugate with keyhole limpet hemocyanin

197 mg of keyhole limpet hemocyanin in 6 ml of 0.05 M phosphate buffer was added to a stirring solution of 37 mg of rapamycin 42-ester with (N-hydroxysuccinimide(hemisuccinate)) in 3 ml of 1,4 dioxane and the reaction was left

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stirring for 3 days at 4°C. The reaction mixture was then dialyzed for 24 hr at 4°C in 1500 ml of 0.05 M phosphate buffer to give the title compound which could be used without further purification. The number of rapamycin 42-ester with succinic acid moieties per keyhole limpet hemocyanin was approximately 42:1.

Example 4

Rapamycin 42-ester with succinic acid conjugate with ovalbumin

197 mg of ovalbumin in 6 ml of 0.05 M phosphate buffer was added to a stirring solution of 37 mg of rapamycin 42-ester with (N-hydroxysuccinimide(hemisuccinate)) in 3 ml of 1,4 dioxane and the reaction was left stirring for 3 days at 4°C. The reaction mixture was then dialyzed for 24 hr at 4°C in 1500 ml of 0.05 M phosphate buffer to give the title compound which could be used without further purification.

Example 5

Rapamycin 42-ester with succinic acid conjugate with horseradish peroxidase

16 mg of horseradish peroxidase in a solution of 0.4 ml of 1,4 dioxane and 0.4 ml of 0.5% sodium bicarbonate was added to 1 mg of rapamycin 42-ester with (N-hydroxysuccinimide(hemisuccinate)) in 40 µl of 1,4 dioxane and the reaction left stir for 2.5 hr at 4°C. The reaction mixture was then dialyzed for 24 hr at 4°C in 1500 ml of 0.05 M phosphate buffer to give the title compound which could be used without further purification.

Example 6

Rapamycin 31,42 diester with glutaric acid

The title compound was prepared according to the method used in Example 1.

Example 7

30 Rapamycin 31,42-diester with (N-hydroxysuccinimide(hemiglutarate))

To a solution of 15.9 mg of rapamycin 31,42-diester with glutaric acid in 160 µL of dimethyl formamide was added 3.65 mg of N,N-dimethylaminopropylethylcarbodiimide and 1.8 mg of N-hydroxysuccinimide. The reaction mixture was allowed to stir until reaction was complete, poured into water, and extracted with ethyl acetate. The organic layers were combined, dried over sodium sulfate, filtered, and

concentrated in vacuo to give the title compound, which was stored at 4°C at 0.1 N sodium phosphate buffer and used without further purification.

Example 8

Rapamycin 31,42-diester with glutaric acid conjugate with keyhole limpet hemocyanin

To 20 mg of keyhole limpet hemocyanin in 2 mL of 0.1 M NaHCO3 was added 55 μ L of rapamycin 31,42-diester with (N-hydroxysuccinimide(hemiglutarate)) at 0°C in 10 μ L increments over a 30 min period. The solution was gently shaken until reaction was complete, centrifuged at 6000 rpm for 20 min, and unconjugated starting material was separated from the title compound on a G-25 column with phosphate buffer solution. The conjugate was mixed with glycerol at 50% and stored at -70°C. The number of rapamycin 31,42-diester with glutaric acid moieties per keyhole limpet hemocyanin ranged from 17-45:1.

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Example 9

Rapamycin 31,42-diester with glutaric acid conjugate with ovalbumin

To 20 mg of ovalbumin in 2 mL of 0.1 M NaHCO₃ was added 55 μ L of rapamycin 31,42-diester with (N-hydroxysuccinimide(hemiglutarate)) at 0°C in 10 μ L increments over a 30 min period. The solution was gently shaken until reaction was complete, centrifuged at 6000 rpm for 20 min, and unconjugated starting material was separated from the title compound on a G-25 column with phosphate buffer solution. The conjugate was mixed with glycerol at 50% and stored at -70°C.

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Example 10

Rapamycin 31,42-diester with glutaric acid conjugate with horseradish peroxidase

To 10 mg of horseradish peroxidase in 1 mL of 0.1 M NaHCO3 was added 105 μ L of rapamycin 31,42-diester with (N-hydroxysuccinimide(hemiglutarate)) in 10 μ L increments over a 30 min period. The solution was gently shaken until complete, centrifuged at 6000 rpm for 20 min, and eluted from a G-25 column with phosphate buffer solution. The conjugate was mixed with glycerol at 50% and stored at -20°C.

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Example 11

Rapamycin 42-ester with N-[9H-fluoren-9-ylmethoxy)carbonyl]glycine

To a chilled (0°C) solution of rapamycin (0.73 g, 0.08 mmol) in methylene chloride (5 mL) was added 0.6 g (1.19 mmol) of N-[(9H-fluoren-9-ylmethoxy)carbonyl]glycine pentafluorophenyl ester, followed by pyridine (0.85 mL, 10.5 mmol) and dimethylaminopyridine (18 mg, 0.14 mmol) to form a heterogeneous solution, which became homogeneous upon warming to room temperature. The reaction mixture was stirred at room temperature overnight. A large excess of EtOAc was added. The organic layer was washed with 0.5 N HCl (2x) and brine, dried (MgSO₄), and concentrated to yield an off-white foam. Flash chromatography (30-50% hexane/EtOAc) yielded the title compound in 71% yield (0.679 g, 0.57 mmol). Mass spec (negative ion FAB) M- at m/z 1192.

Example 12

Rapamycin 42-ester with 3-[3-(4-iminobutylthio)succinimidyl]phenacyl-glycine conjugate with horseradish peroxidase

To a solution of rapamycin 42-ester with N-[9H-fluoren-9-ylmethoxy)carbonyl]glycine (10 mg, 8.4 μ mol) in acetonitrile (84 μ L) was added 10 μ L (in acetonitrile at 0.84 M) of diethylamine. The reaction mixture was stirred at room temperature for 60 minutes and the solvent was removed with a stream of nitrogen. The residue was dissolved in acetonitrile (100 μ L) and washed with hexane (5 times, 200 μ L), followed by concentration of the solvent with a nitrogen stream. The resulting rapamycin 42-ester with glycine was taken up in a solution of m-maleimidobenzoyl-N-hydroxysuccinimide (MBS) (2 mg) in DMF (200 μ L) and allowed to incubate for two hours at 4°C, followed by the addition of 50 nM ethanolamine (20 μ L) in 50 mM Tris HCl, pH 8.0. Horseradish peroxidase (5 mg) and Rabbit IgG (10 mg) were treated with 2-iminothiolane and purified with Sephadex G-25, followed by the addition of the MBS-rapamycin glycine ester adduct. The mixture was incubated overnight at 4°C and purified by gel filtration on Sephadex G-25 to provide the title compound.

Example 13

Rapamycin 42 ester with (N-(3-carboxyphenyl)-3-thiosuccinimidyl)-glycine conjugate with horseradish peroxidase

To a solution of rapamycin 42-ester with N-[9H-fluoren-9-ylmethoxy)carbonyl]glycine (10 mg, 8.4 μ mol) in acetonitrile (84 μ L) was added

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10 μ L (in acetonitrile at 0.84 M) of diethylamine. The reaction mixture was stirred at room temperature for 60 minutes and the solvent was removed with a stream of nitrogen. The residue was dissolved in acetonitrile (100 μ L) and washed with hexane (5 times, 200 μ L), followed by concentration of the solvent with a nitrogen stream. The resulting rapamycin 42-ester with glycine was taken up in a solution of N-succinimidyl S-acetylthioacetate (2 mg) in DMF (200 μ L). The reaction mixture was stirred at room temperature for 15 minutes and then at 4°C overnight. A solution of hydroxylamine HCl (7 mg in 50 μ L DMF) was added to the solution of rapamycin reaction mixture, incubated for one hour, followed by the addition of MBS-horseradish peroxidase adduct and MBS-Rabbit IgG to give the title compound which was purified by Sephadex G-25 gel filtration.

Example 14

Rapamycin 1,3, Diels Alder adduct with diethyl azidodicarboxylate

Rapamycin (1g, 1.093 mmol) and diethyl azodicarboxylate (0.381 g, 2.187 mmol) were dissolved in dichloromethane (10 ml) and heated at 65°C overnight, TLC showed that the reaction was complete. The mixture was purified on a silica gel column using ethyl acetate as eluant to provide a white solid (0.750 g) which was triturated with hexane and air dried to give the title compound (0.666 g) as a powder.

Anal Calc for C57H89N3O17: C, 62.91; H, 8.24; N, 3.86. Found: C, 62.81; H, 8.12; N, 3.91

IR (KBr, cm⁻¹) 3450, 1720

NMR (CDCl₃) δ 6.15 (m, 1H), 5.20 (d, 1H), 3.40 (s, 3H), 3.30 (s, 3H), 3.15 (s, 3H), 0.9 (t, 3H), 0.72 (q, 1H)

25 MS (-FAB) 1087 (M⁻)

Example 15

Rapamycin 1,3, Diels Alder adduct with Phenyltriazolinedione

Rapamycin (0.66g, 721 mmol) was dissolved in dichloromethane (10 ml) and cooled to 0°C To this was added, dropwise, a solution of phenyltriazolinedione (0.133 g, 758 mmol) in dichloromethane (10 ml). The solution was stirred overnight, TLC showed the reaction was not complete. Additional phenyltriazenedione (0.025g, 27 mmol) was added. The reaction was purified using HPLC (4.1x31cm, SiO₂) with ethyl acetate as eluant to provide the title compound as a solid. The solid was triturated with 30 ml of hexane and 1 ml of ethyl acetate filtered and air dried to give the title compound as a powder (0.383 g).

Anal Calc for C59H84N4O15: C, 65.05; H, 7.77; N, 5.14. Found: C, 65.39; H, 7.98; N, 4.92 IR (KBr, cm⁻¹) 3450, 1715 NMR (DMSO) δ 7.50 (m, 3H), 7.40 (m, 2H), 3.11 (s, 3H), 3.00 (s, 3H) 2.95 (s, 3H), 0.8 (q, 1H) MS (-FAB) 1088 (M⁻)

The following are representative examples of fluorescent rapamycin derivatives that can be conjugated via a linker at the 31-position of rapamycin.

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Example 16

42-Dansylrapamycin

Rapamycin (200 mg, 0.22 mmol) in dry pyridine (2 ml) was cooled to 0°C and was treated with dansyl chloride (840 mg, 3.1 mmol). The reaction was warmed to room temperature and stirred for 24 hours. The reaction mixture was poured into cold 2N HCl (30 ml) and was extracted with ethyl acetate (4x25 ml). The ethyl acetate was pooled and washed with brine, dried over MgSO4, filtered and concentrated in vacuo. The residue was chromatographed on silica with 25% ethyl acetate in benzene. This afforded 150 mg of the title compound as a yellow powder, mp 101-104°C.

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Example 17

Rapamycin 42-ester with pyrene butyric acid

Rapamycin (459 mg, 0.5 mmol) and pyrenebutyric acid (216 mg, 0.75 mmol) were dissolved in THF/CH₂Cl₂ (10 ml, 1:1). 1-(3-Dimethylaminopropyl)-3-ethyl carbodiimide hydrochloride (146 mg, 0.67 mmol) and 4-dimethylaminopyridine (15 mg) were added to the solution. The reaction was allowed to warm to room temperature over 15 hours. The reaction was diluted with CH₂Cl₂ and washed with 5% HCl, then brine. The solution was dried over MgSO₄, filtered and evaporated to a solid. The solid was applied to a 3 mm silica gel Chromatron plate which was eluted with 50% ethyl acetate in hexane to provide 180 mg of the title compound as a foam. The reaction also afforded 100 mg of 31,42-diesterified rapamycin.

IR (KBr, cm⁻¹) 3420, 1740

NMR (CDCl₃) d 8.3 (d, 1H), 8.14 (dd, 2H), 8.10 (d, 2H), 7.85 (d, 1H), 3.34 (s,3H), 3.30 (s, 3H). 3.11 (s, 3H)

35 MS (-FAB) 1183 (M⁻)

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The following are representative examples of rapamycin derivatives that can be conjugated to immunogenic carriers by the procedures described above or can be connected to another linker and then conjugated.

Example 18

Rapamycin 42-carbomethoxymethyl ether and Rapamycin 42bis(carbomethoxymethyl ether)

Rapamycin (2.0 g, 2.187 mmol) and rhodium (II) acetate (0.37 g, 0.08 mmol) were heated to reflux in benzene and treated with a solution ethyl diazoacetate (500 ml) in benzene (10 ml) over 10 minutes. The solution was cooled to room temperature and was stirred overnight. TLC showed that the reaction was incomplete. Two additional portions of ethyldiazoacetate (3 ml) were added at 24 hour intervals. The mixture was concentrated and purified by flash chromatography over silica using ethyl acetate. This provided the 42-monoether (1 g) and the 31,42 diether (0.850 g) as oils. The 42monoether was triturated in a mixture of hexane, ethyl acetate and dichloromethane over the weekend to give the product as a powder. The diether was purified on HPLC on a silica gel column with ethyl acetate as eluant. This provided the product as a solid.

Analytical data for the monoether:

Analysis Calc for C55H85NO15: C, 66.04; H, 8.57; N, 1.40. Found: C, 65.29; H,

20 8.64; N, 1.60

IR (KBr, cm⁻¹) 3420, 1715

NMR (CDCl₃) d 4.82 (s, 1H), 3.41 (s, 3H), 3.33 (s, 3H), 3.13 (s, 3H), 1.28 (t, 3H), 0.70 (q, 1H)

MS (-FAB) 999 (M-)

Analytical data for the diether: 25

> Analysis Calc for C59H91NO17: C, 65.23; H, 8.44; N, 1.29. Found: C, 63.29; H, 8.40; N, 1.44

IR (KBr, cm⁻¹) 1740

NMR (CDCl₃) δ 6.36 (q, 2H), 5.24 (s, 1H), 3.39 (s,3H), 3.32 (s,3H), 3.12 (s,3H),

0.65 (q,1H) 30

MS (-FAB) 1085 (M⁻)

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Example 19

Rapamycin 42-(4-nitrophenyl)carbonate and Rapamycin 31,42-bis(4-nitrophenyl)carbonate

Rapamycin (0.450 g, 0.49 mmol) was dissolved in dry dichloromethane (10 ml) and cooled to 0°C. To this solution was added pyridine (0.4 ml, 5.7 mmol) and a crystal of 4-dimethyl aminopyridine. A solution of 4-nitrophenyl chloroformate (0.3 g 1.49 mmol) in dichloromethane (3 ml) was added. The solution was allowed to warm to room temperature overnight and was stirred at room temperature for 24 hours. The reaction was quenched into 0.1N HCl (5 ml) and the aqueous layer was washed with dichloromethane. The organic layer was dried over MgSO4, filtered, and evaporated in vacuo to afford a yellow solid. Chromatography over silica gel with 75% Ethyl acetate in hexane afforded 180 mg of the 42-monocarbonate and 47 mg of the 31.42-dicarbonate as yellow solids.

Example 20

42-O-(Phenoxythiocarbonyl)-rapamycin

Rapamycin (1.030 g, 1.12 mmol) was dissolved in dry dichloromethane (100 ml) and was cooled to 0°C. To this solution was added pyridine (0.27 ml, 3.33 mmol) and a crystal of 4-dimethyl aminopyridine. A solution of thiophenyl chloroformate (0.47 ml 1.49 mmol) in dichloromethane (5 ml) was added to the reaction mixture. The solution was allowed to warm to room temperature overnight and was stirred at room temperature for 24 hours. The reaction was quenched into 0.1N HCl (5 ml) and the aqueous layer was washed with dichloromethane. The organic layer was dried over MgSO₄, filtered and evaporated in vacuo to afford a yellow solid. Chromatography on a 4 mm silica gel Chromatotron plate with a gradient of 40% to 70% ethyl acetate in hexane afforded 520 mg of the title compound as a yellow foam.

Analysis Calc for C58H83NOS14: C, 66.32; H, 7.97; N, 1.33. Found: C, 66.48; H, 8.05; N, 1.12

IR (KBr, cm⁻¹) 3420, 1715

30 NMR (CDCl₃) δ 7.41 (t, 1H), 7.25 (t, 2H), 7.12 (d, 1H), 3.45 (s,3H), 3.33 (s,3H), 3.13 (s,3H)

MS (-FAB) 1049 (M⁻)

Rapamycin-O-carboxymethyl-27-oxime

To a solution of 600 mg (650 µM) of rapamycin in 6 mL of methanol was added at room temperature, 100 mg (1.2 mmol) of anhydrous sodium acetate and 140 mg (660 µM) of carboxymethoxylamine hemihydrochloride. After stirring overnight at room temperature, the reaction was complete. The reaction mixture was concentrated in vacuo and the residue was triturated with water. The solids were filtered and washed thoroughly with water. The product was dried under high vacuum to give 575 mg (89.7%) of a white solid. ¹³C and ¹H NMR indicated a mixture of E and Z isomers for the oxime derivative at position 27.

¹H NMR (CDCl₃, 400 MHz): 3.43 and 3.41 (2s, 3H, CH₃O), 3.30 (s, 3H, CH₃O), 3.18 and 3.12 (2s, 3H, CH₃O), 1.82 (s, 3H, CH₃C=C), 1.695 and 1.633 (2s, 3H, CH₃C=C); ¹³C NMR (CDCl₃, MHz): 215.8 (C=O), 211.5 (C=O), 194.5 (C=O), 191.0 (C=O), 172.5 (C=O), 169.0 (C=O), 168.5 (C=O), 167.0 (C=O), 161.5 (C=NOC), 160.0 (C=NOC), 140.0; MS (neg. ion FAB: 985 (M-H)⁻, 590, 167, 128, 97, 75 (100%)

Analysis Calcd for $C_{53}H_{82}N_2O_{15} \cdot 0.15 H_2O$: C 63.90; H 8.40; N 2.81 Found : C 63.81; H 8.41; N 2.85

The following compound was used in the generation of rapamycin specific antibodies.

Example 22

25 Rapamycin 42-ester with glycylbiotin

To a solution of biotin (0.83 g, 3.4 mmol) in 60 mL of DMF was added glycine t-butyl ester hydrochloride (0.57 g, 3.4 mmol), N-methylmorpholine (0.92 mL, 8.36 mmol), 1-hydroxybenzotriazole (0.61 g, 3.99 mmol) and 1-(3-Dimethylaminopropyl)-3-ethylcarbo-diimide hydrochloride (0.65 g, 3.4 mmol). The reaction mixture was stirred at room temperature for 7 days. The DMF was concentrated, ethyl acetate was added, and the organic layer was washed with water, 0.5 N HCl, saturated sodium bicarbonate, and brine. The ethyl acetate layer was dried (MgSO4) and concentrated to yield tert-butylglycylbiotin as a white solid which was primarily one spot on TLC (0.611 g, 1.71 mmol, 50%). Mass spec [M+H]⁺ at m/z 358.

To a solution of tert-butylglycylbiotin (0.271 g, 0.758 mmol) in CH2Cl2 (0.5 mL) was added 0.5 mL trifluoroacetic acid. The reaction mixture was stirred at

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(5 mL) was added 6 mL of CH₂Cl₂, causing a precipitate to form which persisted even after the addition of 0.33 mL (2.36 mmol) of triethylamine. To this heterogenous solution was added 2 g (2.19 mmol) of rapamycin, 0.43 g (2.24 mmol) of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride, and 30 mg (2.46 mmol) of DMAP. After several hours, the reaction mixture became homogenous, and was stirred an additional four days. A large excess of ethyl acetate was added and the organic layer was washed with water, 0.5 N HCl, saturated sodium bicarbonate, and brine. The organic layer was dried (MgSO₄) and concentrated. The light yellow foam was triturated with hot anhydrous diethyl ether to yield 1.2 g of impure title compound as a light yellow solid. A portion (0.5 g) of this material was flash chromatographed in 5% MeOH/CHCl₃, and triturated again in hot ether to yield 87 mg of the title compound contaminated with a small amount of rapamycin. This material was rechromatographed (gradient 0-5% MeOH/CHCl₃), and triturated a final time with ether to yield 34 mg (0.028 mmol) of pure title compound as a white solid. Mass spec, negative FAB M⁻ at m/z 1196.

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What is claimed is:

1. A rapamycin conjugate of formula I, having the structure

wherein R^1 and R^2 are each, independently, hydrogen or $-(R^3-L-R^4)_{a^-}$;

L is a linking group;

10 R³ is selected from the group consisting of carbonyl, -S(O)- , -S(O)₂ , -P(O)₂- , -P(O)(CH₃)-, -C(S)- , and -CH₂C(O)- ;

 R^4 is a selected from the group consisting of carbonyl, -NH- , -S- , -CH₂- , and -O- ;

a = 1 - 5;

x = 0 - 1;

15 y = 0 - 1;

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z is from about 1 to about 120;

and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof with the proviso that R^1 and R^2 are both not hydrogen; and further provided that when a is greater than 1, each L group can be the same or different; and still further provided that x is 0 if R^1 is hydrogen and y is 0 if R^2 is hydrogen, and if x and y are both 1, the Carrier moiety is the same in both cases.

2. An antibody, capable of specifically binding with rapamycin prepared against a conjugate of claim 1.

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- 3. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises employing an antibody prepared against a conjugate of claim 1.
- 4. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises using a conjugate of claim 1 as a detector molecule.
- A test kit for measuring levels of rapamycin or a derivative thereof comprising a 5. rapamycin conjugate of claim 1 bound to a solid support and an antibody capable of 10 specifically binding to rapamycin.
 - 6. A rapamycin conjugate of formula II, having the structure

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R¹ and R² are each, independently, hydrogen or -R³-L-R⁴-;

L is $-A-(CR^5R^6)_b[B-(CR^7R^8)_d]_{e^-}$

A is -CH₂- or -NR 9 -;

B is $-O_{-}$, $-NR^{9}_{-}$, $-S_{-}$, $-S(O)_{-}$, or $-S(O)_{2-}$; 20

> R^3 is selected from the group consisting of carbonyl, -S(O)-, $-S(O)_2$, $-P(O)_2$ -, $-P(O)(CH_3)-, -C(S)-, and -CH_2C(O)-;$

R4 is selected from the group consisting of carbonyl, -NH-, -S-, -CH2-, and -O-;

R⁵, R⁶, R⁷, and R⁸ are each, independently, hydrogen, alkyl of 1-6 carbon atoms, alkenyl of 2-7 carbon atoms, alkynyl of 2-7 carbon atoms, halo, hydroxy, trifluoromethyl, arylalkyl of 7-10 carbon atoms, aminoalkyl of 1-6 carbon atoms, hydroxyalkyl of 1-4 carbon atoms, alkoxy of 1-6 carbon atoms, carbalkoxy of 2-7 carbon atoms, cyano, amino, -CO₂H, or phenyl which is optionally mono-, di-, or tri-substituted with a substituent selected from alkyl of 1-6 carbon atoms, alkoxy of 1-6 carbon atoms, hydroxy, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, or -CO₂H;

R⁹ is hydrogen, alkyl of 1-6 carbon atoms, or aralkyl of 7-10 carbon atoms;

10 b = 0-10;

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d = 0-10;

e = 0-2;

x = 0 - 1;

y = 0 - 1;

z is from about 1 to about 120;

and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof with the proviso that R^1 and R^2 are both not hydrogen; and further provided that when b is greater than 1, each of the CR^5R^6 groups can be the same or different, and when d is greater than 1, each of the CR^7R^8 groups can be the same or different; and still further provided that x is 0 if R^1 is hydrogen and y is 0 if R^2 is hydrogen, and if x and y are both 1, the Carrier moiety is the same in both cases.

- 7. The conjugate of claim 6, which is rapamycin 42-ester with succinic acid conjugate with keyhole limpet hemocyanin.
- 8. The conjugate of claim 6, which is rapamycin 42-ester with succinic acid conjugate with ovalbumin.
- 9. The conjugate of claim 6, which is rapamycin 42-ester with succinic acid conjugate with horseradish peroxidase.
 - 10. The conjugate of claim 6, which is rapamycin 31,42-diester with glutaric acid conjugate with keyhole limpet hemocyanin.
- 35 11. The conjugate of claim 6, which is rapamycin 31,42-diester with glutaric acid conjugate with horseradish peroxidase.

- 12. An antibody, capable of specifically binding with rapamycin prepared against a conjugate of claim 6.
- 5 13. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises employing an antibody prepared against a conjugate of claim 6.
- 14. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises using a conjugate of claim 6 as a detector molecule.
 - 15. A test kit for measuring levels of rapamycin or a derivative thereof comprising a rapamycin conjugate of claim 6 bound to a solid support and an antibody capable of specifically binding to rapamycin.
 - 16. A rapamycin conjugate of formula III, having the structure

20 R^1 and R^2 are each, independently, hydrogen or -(R^3 - L^1 - R^4)_f-(R^{10} - L^2 - R^{11})_g-Carrier; L^1 is -(CH_2)_h- CHR^{12} -(CH_2)_j-; L^2 is -(CH_2)_k-D-(CH_2)_m-E-;

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D is -CH
$$_2$$
- , -S-S- , or \sim

E is
$$-CH_2$$
- or $-C_{\parallel}$

$$NH_2^+Cl^-$$

 R^3 and R^{10} are each, independently, selected from the group consisting of carbonyl, -S(O)- , $-S(O)_2$, $-P(O)_2$ - , $-P(O)(CH_3)$ -, -C(S)- , and $-CH_2C(O)$ - ;

R⁴ and R¹¹ are each, independently, selected from the group consisting of carbonyl, -NH-, -S-, -CH₂-, and -O-;

R¹² is hydrogen, alkyl of 1-6 carbon atoms, arylalkyl of 7-10 carbon atoms, alkenyl of 2-7 carbon atoms, alkynyl of 2-7 carbon atoms, -(CH₂)_nCO₂R¹³, -(CH₂)_pNR¹⁴R¹⁵, carbamylalkyl of 2-3 carbon atoms, aminoalkyl of 1-4 carbon atoms, hydroxyalkyl of 1-4 carbon atoms, guanylalkyl of 2-4 carbon atoms, mercaptoalkyl of 1-4 carbon atoms, alkylthioalkyl of 2-6 carbon atoms, indolylmethyl, hydroxyphenylmethyl, imidazoylmethyl, halo, trifluoromethyl, or phenyl which is optionally mono-, di-, or tri-substituted with a substituent selected from alkyl of 1-6 carbon atoms, alkoxy of 1-6 carbon atoms, hydroxy, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, or -CO₂H;

 ${
m R}^{14}$, and ${
m R}^{15}$ are each, independently, hydrogen, alkyl of 1-6 carbon atoms, or arylalkyl of 7-10 carbon atoms;

R¹³ is hydrogen, alkyl of 1-6 carbon atoms, arylalkyl of 7-10 carbon atoms, alkenyl of 2-7 carbon atoms, alkynyl of 2-7 carbon atoms, or phenyl which is optionally mono-, di-, or tri-substituted with a substituent selected from alkyl of 1-6 carbon atoms, alkoxy of 1-6 carbon atoms, hydroxy, cyano, halo, nitro, carbalkoxy of 2-7 carbon atoms, trifluoromethyl, amino, or -CO₂H;

f = 0-3;

25 g = 0-1;

j = 0-10;

k = 0-10;

m = 0-10;

n = 0-6;

30 p = 0-6;

 $\mathbf{x} = 0 - 1;$

y = 0 - 1;

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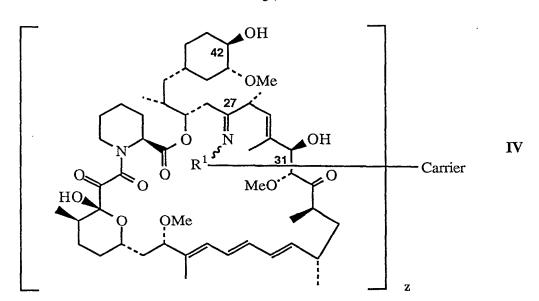
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z is from about 1 to about 120;

and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof with the proviso that R¹ and R² are both not hydrogen; and further provided that f and g are both not 0 and when f is greater than 1, each of the -(R³-L¹-R⁴)- moieties can be the same or different; and still further provided that x is 0 if R¹ is hydrogen and y is 0 if R² is hydrogen; and if x and y are both 1, the Carrier moiety is the same in both cases.

- 10 17 The conjugate of claim 16, which is rapamycin 42-ester with 3-[3-(4-iminobutylthio)succinimidyl]phenacylglycine conjugate with horseradish peroxidase.
 - 18. The conjugate of claim 16, which is rapamycin 42 ester with (N-(3-carboxyphenyl)-3-thiosuccinimidyl)-glycine conjugate with horseradish peroxidase.
 - 19. An antibody, capable of specifically binding with rapamycin prepared against a conjugate of claim 16.
- 20. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises employing an antibody prepared against a conjugate of claim 16.
 - 21. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises using a conjugate of claim 16 as a detector molecule.
 - 22. A test kit for measuring levels of rapamycin or a derivative thereof comprising a rapamycin conjugate of claim 16 bound to a solid support and an antibody capable of specifically binding to rapamycin.
 - 23. A rapamycin conjugate of formula IV, having the structure



wherein R^1 is $-OCH_2(CH_2)_qR^{4-}$; R^4 is selected from the group consisting of carbonyl, -NH- , -S- , -CH₂- , and -O- ; q=0 - 6;

- z is from about 1 to about 120; and Carrier is immunogenic carrier material, detector carrier material, or a solid matrix, or a salt thereof.
- 24. An antibody, capable of specifically binding with rapamycin prepared against a conjugate of claim 23.
 - 25. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises employing an antibody prepared against a conjugate of claim 23.
 - 26. In an immunoassay method for determining levels of rapamycin or a derivative thereof, the improvement comprises using a conjugate of claim 23 as a detector molecule.
- 20 27. A test kit for measuring levels of rapamycin or a derivative thereof comprising a rapamycin conjugate of claim 23 bound to a solid support and an antibody capable of specifically binding to rapamycin.

- 28. A monoclonal antibody specifically binding to rapamycin which is designated as RAP-42-OVAF₂#1MoAb.
- 29. A hybridoma cell line capable of producing rapamycin specific antibodies which is designated as RAP-42-OVAF₂#1hc-.
 - 30. A test kit for measuring levels of rapamycin or a derivative thereof, comprising a rapamycin specific antibody bound to a solid support.
- 10 31. A test kit for measuring levels of rapamycin or a derivative thereof, comprising a molecule bound to a solid support capable of capturing a rapamycin specific antibody.
 - 32. The test kit according to claim 31 wherein the bound molecule is goat anti-mouse antibody.

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ABSTRACT

Provided are rapamycin conjugates which are useful as immunogenic molecules for the generation of antibodies specific for rapamycin, for measuring levels of rapamycin or derivatives thereof; for isolating rapamycin binding proteins; and detecting antibodies specific for rapamycin or derivatives thereof. This invention also provides a rapamycin specific monoclonal antibody.